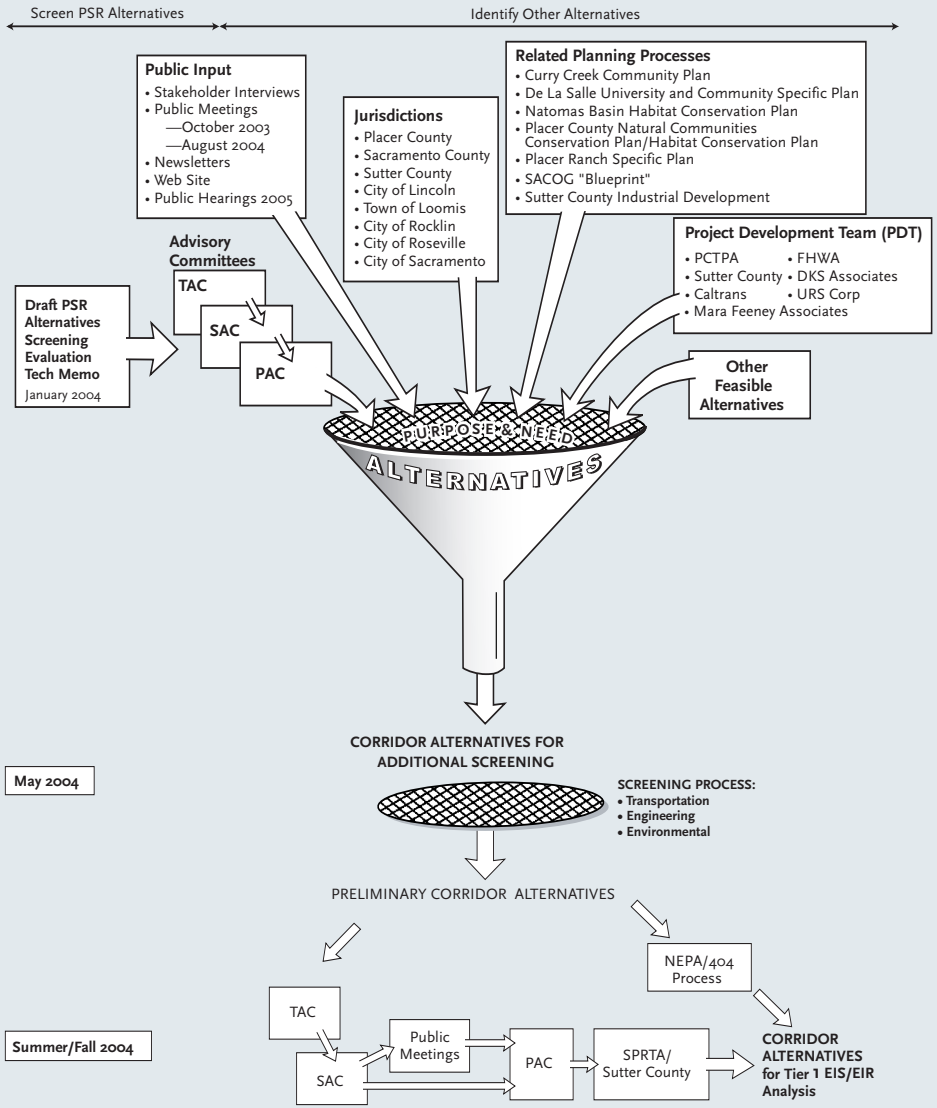TIER 1 EIS/EIR CORRIDOR ALTERNATIVES IDENTIFICATION PROCESS